

QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X		D2330-041	BASKET ASSEMBLY
	X	D2330-043	LID ASSEMBLY
1		D2012-107	CLEVIS
	2	D2232-1	HINGE
2		D2232-3	HINGE
4		D2235-1	RIB
2		D2253-1	LUG
2		D2254	GUSSET
	1	D2327-1	BUSHING
1		D2327-3	BUSHING
	1	D2329	LABEL PLATE
2		D2330-1	FRAME
2	2	D2330-3	FRAME
1		D2330-5	FRAME
1		D2330-7	FRAME
1	2	D2330-9	FRAME
	2	D2330-11	FRAME
	2	D2330-13	FRAME
	1	D2330-15	FRAME
4	2	D2581	MOUNTING CHANNEL



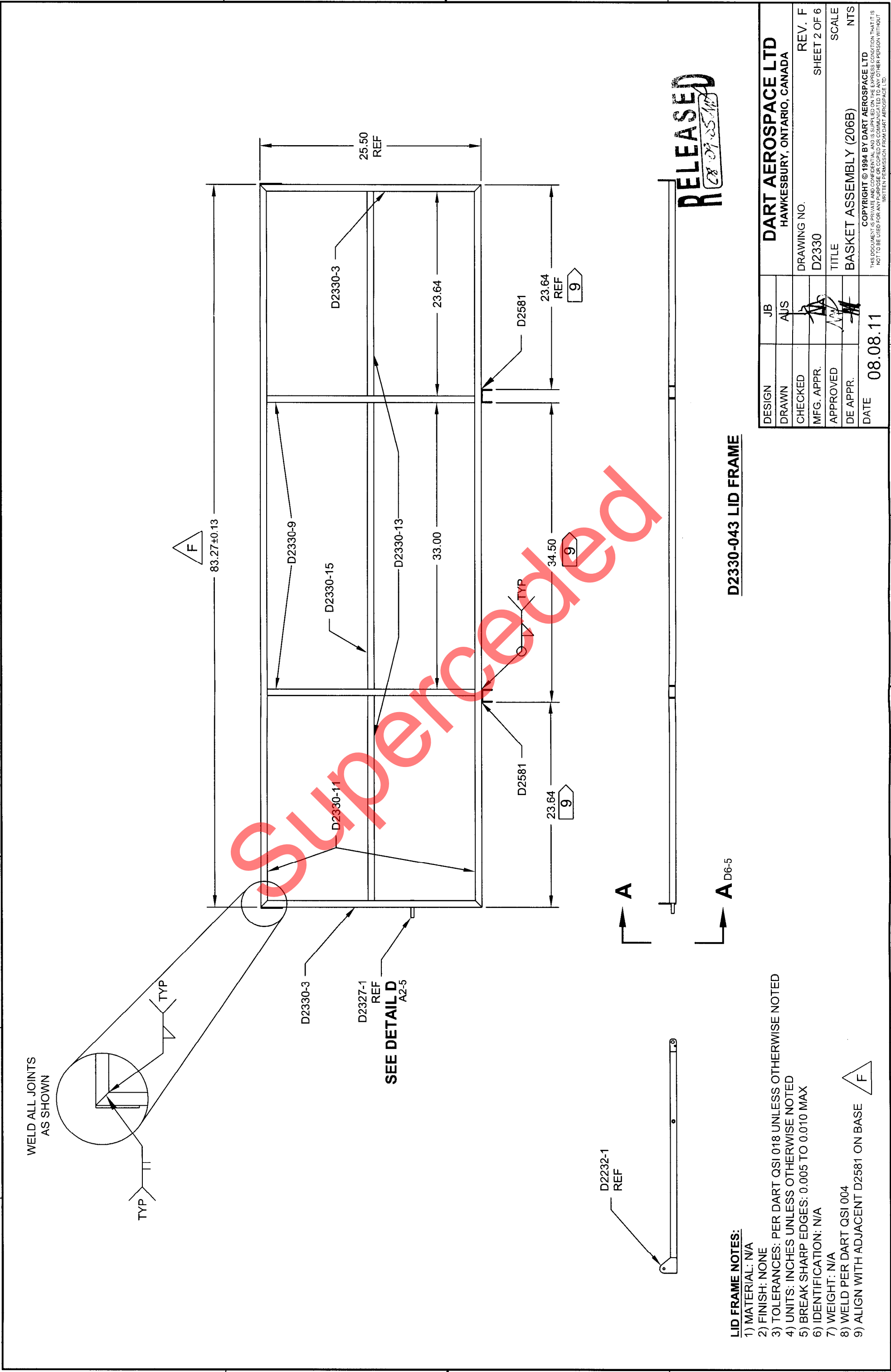
NOTES:

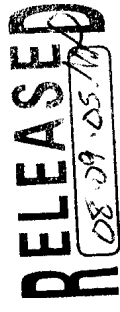
- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING
REF. DART SPEC M304TS0.750W.065
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS
REF DART SPEC M304EX0.75-16F
- 3) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: N/A
- 9) WELD PER DART QSI 004

F	DRAWING UPDATED TO CURRENT STANDARDS. SHEET 6 ADDED. FRAME MATERIAL THICKNESS WAS 0.060.	AJS	08.08.11
E	INCORPORATED D1. D2253-1 WAS D2253 (NCR 533).	KE	05.11.10
D	MODIFIED LATCH, REDRAWN	KE	99.09.14
C	ADDED LATCH AND LABEL PLATE	BK	96.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	JB		
DRAWN	AJS		
CHECKED			
MFG. APPR.	DRAWING NO. D2330		REV. F SHEET 1 OF 6
APPROVED	TITLE BASKET ASSEMBLY (206B)		SCALE NTS
DE APPR.			
DATE	08.08.11		

COPYRIGHT © 1994 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.





RELEASED
R 28-09-85

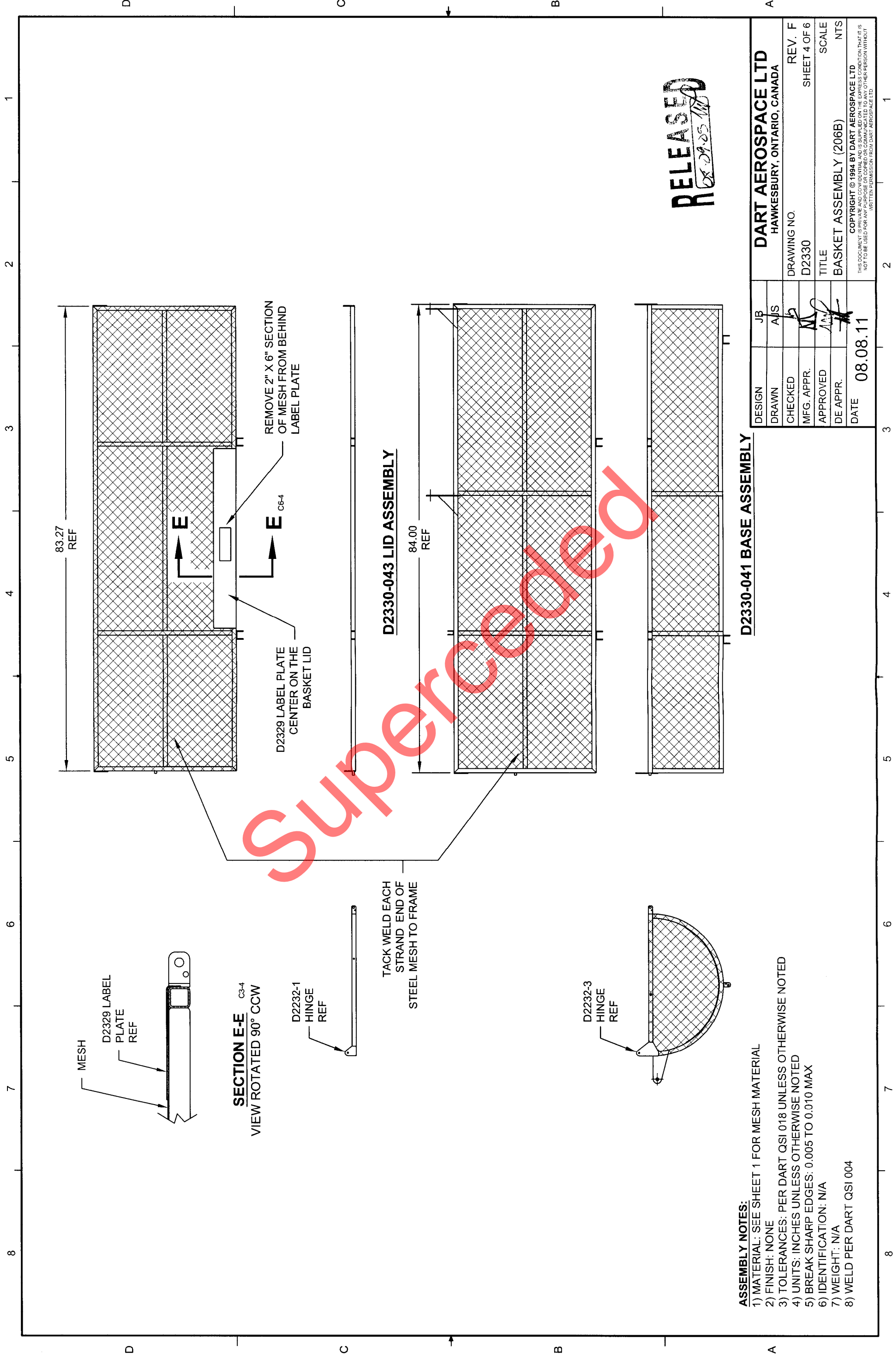




BASE FRAME NOTES:

- | | | |
|------------|--|--|
| DESIGN | JB | DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D2330
REV. F
SHEET 3 OF 6
SCALE
NTS
COPYRIGHT © 1994 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |
| DRAWN | AJS | |
| CHECKED |  | |
| MFG. APPR. |  | |
| APPROVED |  | |
| DE APPR. |  | |
| DATE | 08.08.11 | BASKET ASSEMBLY (206B) |







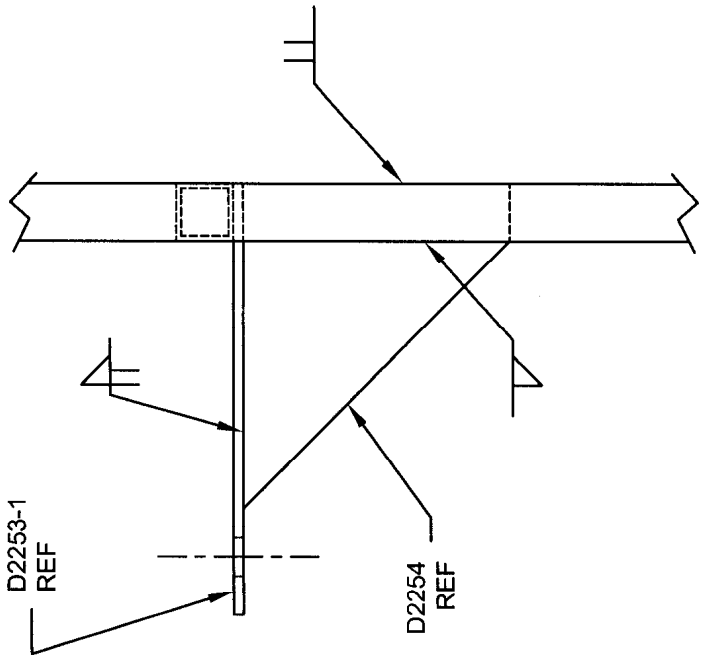
RELEASED
R 08 09 05 11

ASSEMBLY NOTES:

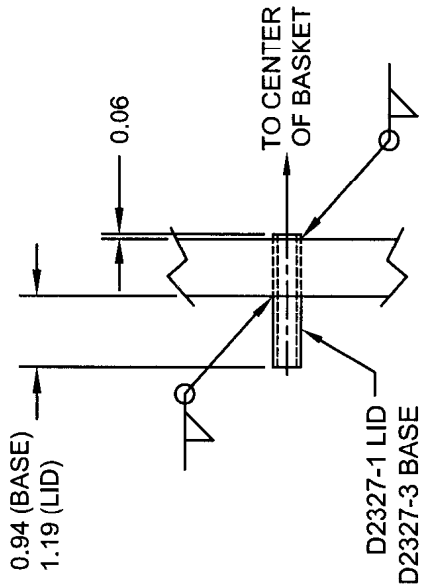
- 1) MATERIAL: SEE SHEET 1 FOR MESH MATERIAL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004

D2330-041 BASE ASSEMBLY

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2330	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206B)	NTS
DATE	08.08.11	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

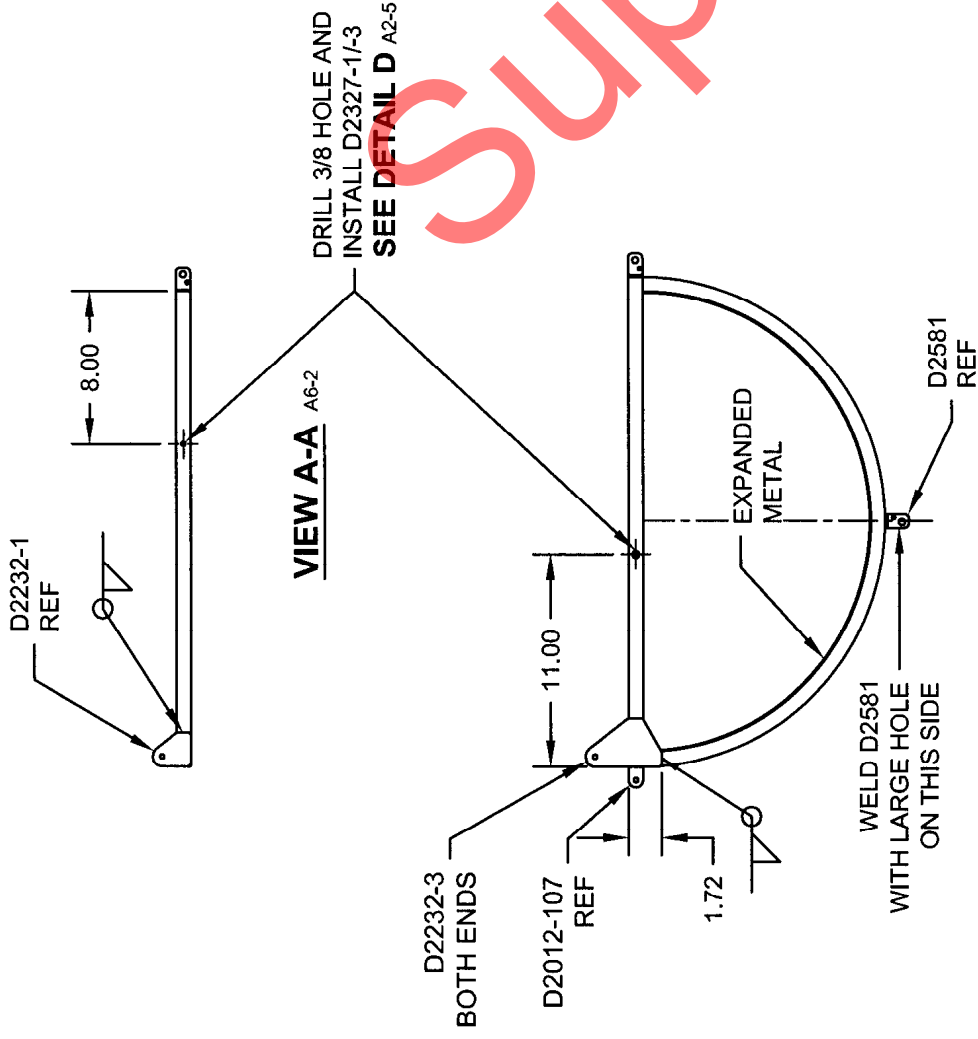


VIEW F-F B8-5
SCALE 4X



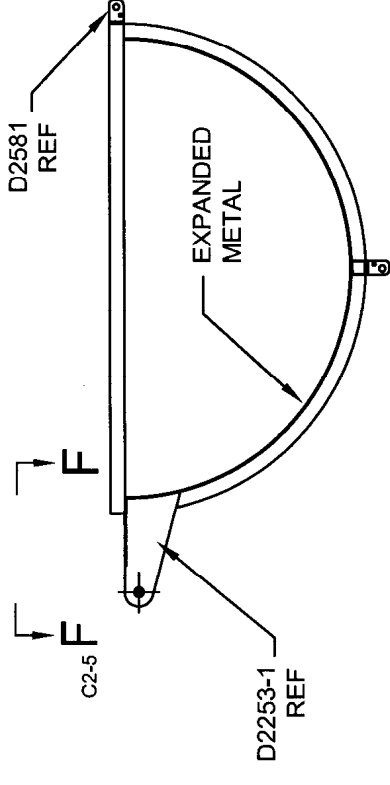
DETAIL D
SPACER INSTALLATION
SCALE 4X

C6-2
C5-3
C6-5



VIEW A-A A6-2

VIEW B-B A5-3



VIEW C-C A3-3

DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2330	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206B)	NTS
DATE	08.08.11		

COPYRIGHT © 1994 BY DART AEROSPACE LTD
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD
IT IS TO BE USED FOR ANY PURPOSE WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

RELEASE
08-08-03

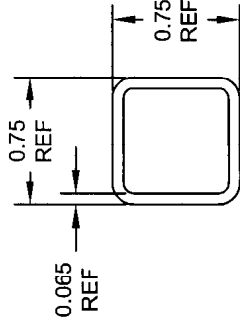
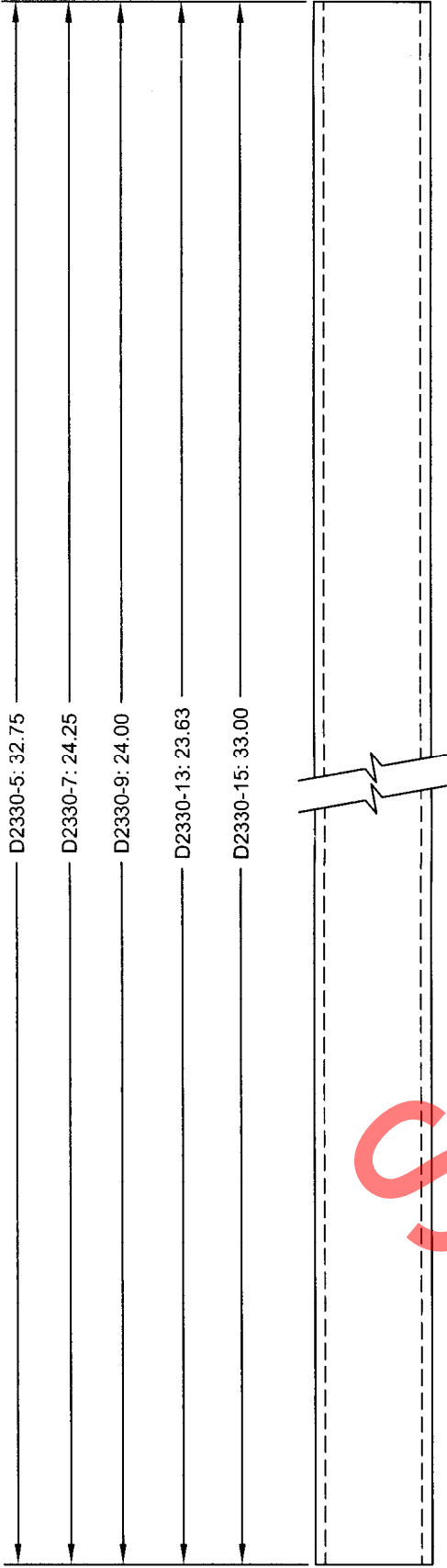
8 7 6 5 4 3 2 1

D

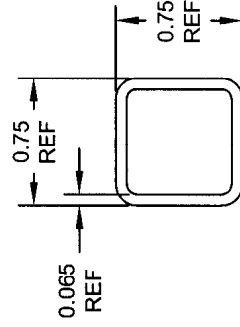
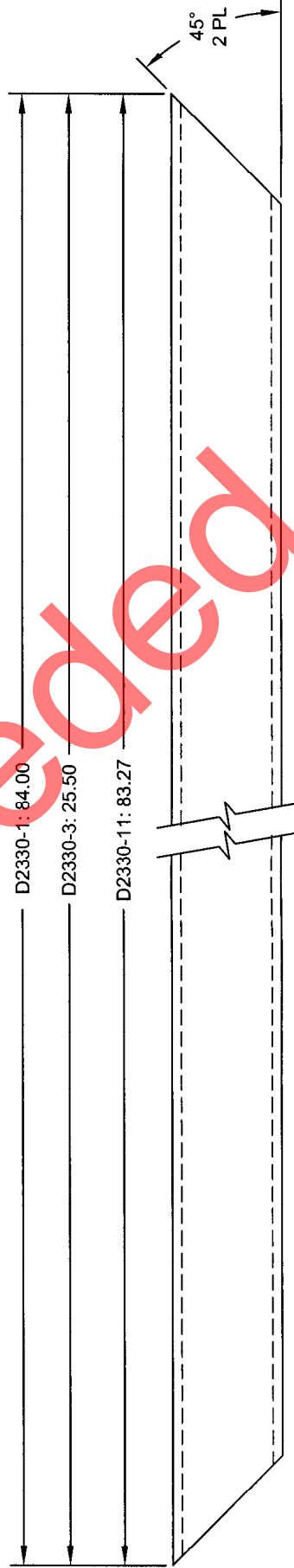
C

B

A







- D2330-5 FRAME
- D2330-7 FRAME
- D2330-9 FRAME
- D2330-11 FRAME
- D2330-13 FRAME
- D2330-15 FRAME



- D2330-1 FRAME
- D2330-3 FRAME
- D2330-11 FRAME

RELEASED
65-09-05

- NOTES:
- 1) FRAME MATERIAL: SEE SHEET 1
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D2330	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSEMBLY (206B)	NTS
DATE	08.08.11	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1